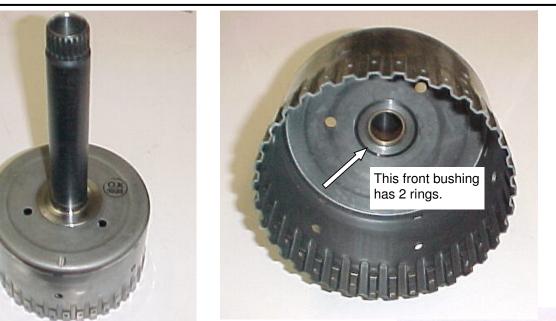


5L40E

Direct Drum Bushings Part # 98409-1 and -2 And 98325 Install Tool



The direct drum from the 5L40E has two bushings in the support tube. Both bushings are the same I.D., but different O.D. The smaller one, 98409-1 has a single identification ring on the outside of the bushing and is *must* be installed first. The two ring bushing is installed last.

## THESE BUSHINGS WILL NOT INTERCHANGE.

Do not attempt to remove a bronze bushing and re-install it. The bushing will compress at installation and will fail if removed and reinserted.





Your feedback is welcome on all our products!

## Omega Machine & Tool, Inc.

"Precision and Innovation for Today"

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