



The direct drum from the 5L40E has two bushings in the support tube. Both bushings are the same I.D., but different O.D. The smaller one, 98409-1 has a single identification ring on the outside of the bushing and is **must** be installed first. The two ring bushing is installed last.

**THESE BUSHINGS WILL NOT INTERCHANGE.**

**Do not attempt to remove a bronze bushing and re-install it. The bushing will compress at installation and will fail if removed and reinserted.**



*Your feedback is welcome on all our products!*

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Tel. 800 601 7722 – Fax 916 372 6020  
 www.omegachine.com